

# Technical Data Sheet

## Permalyn™ 6110 Synthetic Resin

### Applications

- Adhesives/sealants-b&c
- Bookbinding
- Caps & lids non-food contact
- Carpet construction
- Case & carton sealing closings
- Commerical printing inks
- Film modification
- Hygiene adhesives
- Labels non food contact
- Packaging component films
- Packaging components non food contact
- Packaging tape
- Paints & coatings
- Polymer modification
- Protective coatings
- Road markings
- Roofing ingredients
- Solder flux
- Solvent borne packaging adhesives
- Specialty tape
- Tape non food contact
- Tires
- Wax ingredients
- Wire/cable

### Key Attributes

- High softening point
- Light color
- Low odor
- Resistant to thermal degradation
- Thermoplastic resin
- Very good color stability
- Wide solubility and compatibility range

### Product Description

Permalyn™ 6110 Synthetic Resin, a very pale, hard, thermoplastic resin, is a pentaerythritol ester of rosin. It is produced by a special process that yields a low-odor, light-colored, very stable product. Permalyn™ 6110 Synthetic Resin is used as a resin modifier in elastomers, waxes, film-formers, and various adhesive and protective coating applications.

### Typical Properties

Property	Test Method	Typical Value, Units
<b>General</b>		
Ring and Ball Softening Point	ASTM E 28	101 °C
Color, Gardner <sup>a</sup>		<1
Acid Number (mg KOH/g)		13
Density		
@ 25°C		1.08 kg/dm <sup>3</sup>
Melt Viscosity		
@ 140°C		2100 cP
@ 160°C		440 cP
@ 180°C		120 cP
Description, Base Resin		Gum Rosin

<sup>a</sup>50% resins solids in toluene or xylene

## Compatibility and Solubility

Compatible at all ratios, or in limited but practically useful proportions, with natural and synthetic rubbers, EVA (ethylene-vinyl acetate) copolymers, SIS (styrene-isoprene-styrene) and SBS (styrene-butadiene-styrene) block copolymers, low molecular weight polyethylene, paraffin and microcrystalline waxes.

Soluble at all useful proportions in aliphatic, aromatic and chlorinated hydrocarbons, esters and ethers. Insoluble in alcohols, glycols and water.

## Packaging

Permalyn™ 6110 Synthetic Resin is pastillated and packed in polyethylene bags of 25 kg net, and supplied on shrink-wrapped pallets of 40 bags (1000 kg) each, from Eastman facilities in The Netherlands and from warehouses located in Europe.

## Storage

Due to the thermoplastic behavior, pastillated and flaked resins may fuse, block or lump. This can be accelerated under any of the following conditions: 1) above ambient temperature, 2) prolonged storage, 3) pressure, e.g., stacking pallets, or a combination of these conditions. This is particularly applicable for low softening point resin grades.

In order to maintain the flake or pastille shape, we therefore recommend storing the material in a temperature-controlled area, be careful with stacking material or applying pressure and preventing prolonged storage.

It should be noted that lumping does not have a negative impact on the product specifications. Due to the nature of the product, claims regarding lumping cannot be accepted.

Resins are prone to gradual oxidation, some more so than others. This could result in darkening and/or it could have an adverse effect on the solubility of the resin in organic solvents or on its compatibility with polymers. Accordingly, it is recommended that strict control of inventory be observed at all times, taking care that the oldest material is used first.

Permalyn™ 6110 Synthetic Resin material will remain within product specification limits for a period of at least twelve months after shipment from Eastman production facilities in The Netherlands, provided storage conditions outlined in this data sheet are observed. However, as we can neither anticipate the conditions under which the resin is processed nor the end use applications for which it is used, we recommend that the material be tested upon receipt.

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